



Preventive Maintenance Schedule and Recommended Stock Items

| Daily | HG3 | HR8 | HCA | Preventive Maintenance |
|-----------|-------------|-----|--|---|
| | ✓ | ✓ | ✓ | Clean machines |
| | ✓ | ✓ | | Inspect coolant level |
| | | | ✓ | Add water to sponge (TH1242 Honing Wheel Cover only) |
| Weekly | | | | |
| | ✓ | ✓ | | Rotate diamond dresser bits ¼ turn |
| | ✓ | ✓ | | Clean sock filter & tray filter |
| | | | ✓ | Clean or replace wet tray sponge |
| | ✓ | ✓ | | Change coolant (3 cups additive per coolant tank of water) |
| | ✓ | ✓ | | Drain air/water separator |
| | ✓ | ✓ | ✓ | Inspect grinding & honing wheels |
| Monthly | | | | |
| | ✓ | ✓ | | Replace sock filter |
| | ✓ | ✓ | | Inspect diamond dresser bits |
| | ✓ | ✓ | | Inspect hydraulic oil levels |
| Quarterly | | | | |
| | ✓ | ✓ | | Replace tray filter |
| | ✓ | ✓ | | Apply anti-seize to dresser ram assemblies & dresser slide rods |
| Annually | | | | |
| | ✓ | ✓ | | Inspect motor bearings |
| | ✓ | ✓ | | Remove main covers & clean as necessary |
| Quantity | Item # | | Recommended Stock Item Description | |
| 1 set | HG37122 | | Hollow Grinder Wheels Complete Set (Standard 54 grit) | |
| 1 set | HR87125 | | Honing Wheels Complete Set (Standard 220 grit) | |
| 1 set | HW1000/1500 | | Honing/Polishing Wheels Complete Set (1000 or 1500 grit) | |
| 4 ea. | TH1716 | | Sponge (TH1242 Honing Wheel Cover only) | |
| 1 ea. | CLD6 | | Cleaner 6 oz. (TH1242 Honing Wheel Cover only) | |
| 4 ea. | CLST | | Cleaning/Dressing Stick | |
| 2 ea. | HGH7201 | | Filter, Sock | |
| 2 ea. | HGH7211 | | Filter, Tray | |
| 1 ea. | HGH7112 | | Additive, Grinding Coolant - 5 gallons - USDA Approved | |
| 2 ea. | HGH1304 | | Dresser Bit, Diamond 6" (¼ Carat) | |
| 3 ea. | HGH4212 | | Bearing, Motor (Small) (Front & Rear HR8) (Rear HG3) | |
| 1 ea. | HG34213 | | Bearing, Motor (Large) (Front HG3) | |
| 1 ea. | HG34201 | | Motor (HG3 Hollow Grinder) | |
| 1 ea. | HR84201 | | Motor (HR8 Honer) | |

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